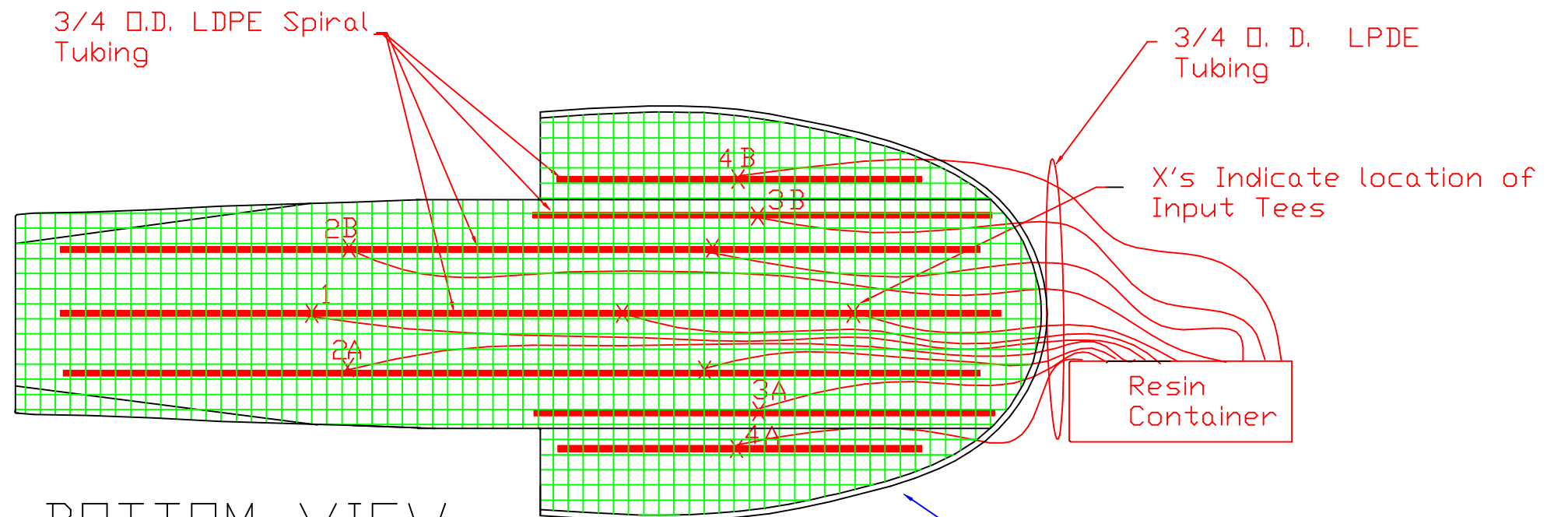
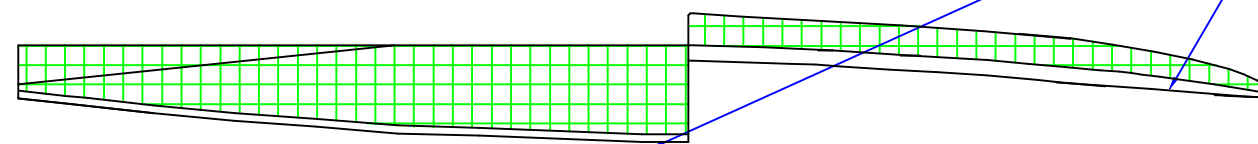


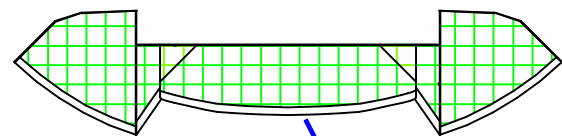
Typical Cross Section



BOTTOM VIEW

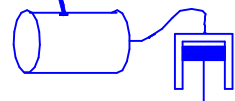


SIDE VIEW



END VIEW

Reservoir & Vacuum Pump



Vacuum Lines (1/2 O.D. LDPE Spiral Cut)

INFUSION SEQUENCE
Open 1

- 2A, 2B
- 3A, 3B
- 4A, 4B

3. Surface Area = 356 sq. ft. Approx.

2. Mold Should Be .25 Thick or Greater For Stability/Deflection

1. Total Resin Required Approx. Gals.

NOTES:-

Infusion by Bill Karman of Airtech Intl.
Sketch by Del Hood